

INTERMEDIATE BULK CONTAINERS (IBCs)



 **Elkhart**
Plastics, Inc.

Unique Parts. Engineered Solutions.

Elkhart Plastics IBCs are uniquely designed and manufactured to improve the safety and performance of transporting, storing, and dispensing materials for your company and on-site at your customers' plants. We offer a range of sizes, colors, and resins to meet your specifications.

Our engineers have developed Intermediate Bulk Containers (IBCs) for both the American and Canadian markets. Known as the Tuff Stack™, the American version is sized by the gallon while its Canadian counterpart, the Tuff Cube™, is sized by the liter.

Elkhart Plastics, Inc. is an American company that provides high quality rotationally-molded plastic components for the agriculture, chemical, food processing, and material handling industries. Our continued research into new technologies, materials, and processes makes us the best fit for your IBC needs.

With our large capacity for production and multiple locations across North America, Elkhart Plastics, Inc. can help you accomplish your goals and create customized Tuff Stack and Tuff Cube intermediate bulk containers unique to a variety of demands.

Elkhart Plastics IBCs offer:

- One or two 2" bung locations on top
- Standard 6" fill cap with 9" optional
- Square tank with stackable pallet base
- Stacks with other available IBCs
- Four-way forklift and two-way pallet jack entry
- FDA-approved prime resin for impact resistance
- Available with mold-in graphics
- Molded-in volume markers
- Stacks two to three high depending on height, weight, and temperature
- Manufacturing in multiple locations to reduce freight cost





TUFF STACK™

Designed for the chemical and food markets, Tuff Stack IBCs are available in four sizes as well as a variety of base colors to coordinate your product to location or closed-loop shipping. Units are UN/DOT certified and rated for 1.9 specific gravity.

You can also brand your Tuff Stack IBC with your logo or custom graphic.



120 GALLON
45L x 45W x 36H
Tare WT 185 lbs.



220 GALLON
45L x 45W x 48H
Tare WT 215 lbs.



275 GALLON
45L x 45W x 56H
Tare WT 235 lbs.



330 GALLON
45L x 45W x 64H
Tare WT 255 lbs.



TUFF CUBE™

Designed primarily for the Canadian market, Tuff Cube IBCs are sized by the liter and offer several accessories and replacement parts which can be ordered in sets as well as individual parts. Units are UN/DOT certified and rated for 1.5 specific gravity.

You can also brand your Tuff Cube IBC with your logo or custom graphic.



454 LITER

36L x 36W x 44H

Tare WT 155 lbs.

Elkhart Plastics understands that application drives design. Our experience and knowledge can create unique parts using the rotomolding process in addition to producing a number of proprietary items.

Tuff Stack™ and Tuff Cube™ IBCs are manufactured in our Indiana, Colorado, and Washington plants.

Our large footprint of operations enables us to better serve our customers across North America.

Elkhart Plastics, Inc. performs the following services for IBCs and our other rotomolded products:

- Product Design & Engineering
- Mold Making
- Manufacturing
- Secondary Finishing
- Storage & Shipping
- Quality Assurance



Elkhart Plastics, Inc. is a privately held American company founded in 1988.

One of the largest custom rotational molding companies in the United States, we have five plants and more than 600 employees nationwide.

Contact us and specify your IBC today!



Five Locations to Better Serve You.

- **South Bend, IN***
(corporate headquarters)
- **Elkhart, IN**
- **Middlebury, IN***
- **Ridgefield, WA***
- **Littleton, CO***